



The only critical dimensions are those that determine clearance for the letter / number stamps. For stamps with a 1/4" x 1/4" body, the dimensions are the two 0.255" ones shown, above.

In practice, I did a test fit during milling, to make sure that the stamp had just enough clearance to move easily with minimal shake.

The guide body is attached to a T-nut in the chosen slot by a 10-24 SHCS.

The cover is made from 1/8" x 1" aluminum angle, trimmed to fit, and attached by 2 x 4-40 SHCS.

This guide is intended to be attached to one of the T-slots on the headstock of a Taig Micro Mill.

David Underwood	
Letter / Number Stamp Guide	
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Unless otherwise specified, dimensions are in inches.	