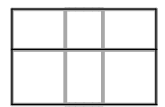
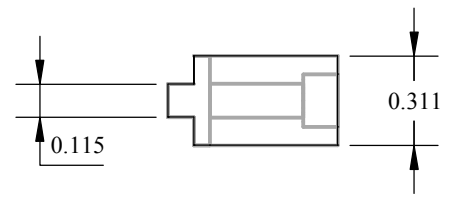
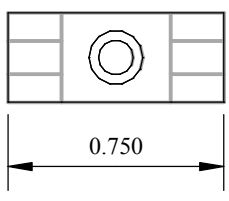
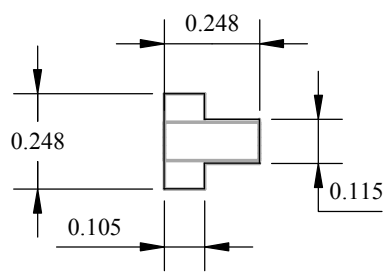
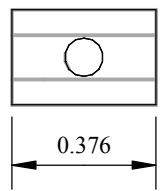
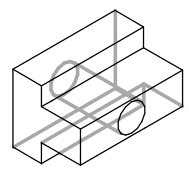


Clearance drill #31 (0.120)
Counter bore 3/16" to 0.120 depth



Tap drill #43 (0.089)



Materials
T-nut: cold rolled steel
stop: 6061-T6 aluminum

Use a 4-40 hex head cap screw with a total length of 0.700.

David Underwood	
Taig Mill Table Stop	
Drawn: 2014-11-08	Sheet 1 of 1
Unless otherwise specified, dimensions are in inches.	